

TE 364

LECTURE 3:

Introduction to Microwave Active Devices

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Prior to 1970, most of microwave semiconductor devices were largely

*2-terminal diodes and

✤ 3-terminal Si BJTs (Bipolar Junction Transistor)

Frequently used microwave diodes include

- �Gunn,
- ✤IMPATT (IMPact Ionization Avalanche Transit-Time diode)
- Varactor (variable capacitor, oscillator application)
- PIN, and
- Schottky diodes.

PIN











IMPATT

Veractor





Application of Veractor Diodes

- \mathbf{O} When a reverse-biased voltage is applied to a *p*-*n* junction diode,
 - \geq a depletion capacitance appears in the *p*-*n* junction.
 - Since this depletion capacitance varies according to the reverse-biased voltage,
- varactor diode is a variable capacitor exploiting this property and
- *is often used in adjusting the frequency of *oscillators*.





In addition, a varactor diode can be used to

- *amplify a weak signal as parametric amplifier
 - > the operation of which resembles that of a *mixer*.
- Such parametric amplifier played an important role as a low noise amplifier in the past





Application of PIN diode

- PIN diode formed by creating an intrinsic-region (I-region) in the *p-n* jun ction
 - The resistance of this I-region in PIN diode varies depending on the DC voltage.
- electronic switches in the microwave region were implemented based o n this property
- Furthermore, by combining the PIN diodes with the appropriate lengths of transmission lines,
 - ➢it can also be utilized as a *digital phase shifter*.
- A PIN diode can also function as an *analog type variable attenuator*.





Application of Shottky diode

- Schottky diode has for a long time been used in *detectors* and *mixers*
- Due to its property of rectification
 - \bullet this diode uses majority carrier diffusion unlike *p*-*n* diode.
 - Consequently, it has no diffusion capacitance, which is associated with minority carriers which
 - provides various benefits when applied in mixers at high frequencies.





Application of IMPATT diode

- IMPATT diode were mostly used as active components in oscillators and amplifiers
- The DC characteristics of these diodes show negative resistance when DC biased for the optimum operating point.
- With negative resistance, it was much easier to design *oscillators*
- the reflection coefficient of devices with negative resistance is greater than 1
- thefore can be configured as reflection amplifiers in combination with a circulator





Disadvantages of these diodes as active devices

- they have poor efficiency,
- problem of heat dissipation must always be considered.
 - Therefore, they were used in constructing circuits which use waveguides that easily adapt to thermal design.
- Such heat problems become important limiting factor in circuit integration.





Another disadvantage of these diodes is that,

- because they cannot be integrated with other devices in a single process,
- it is intrinsically difficult to build up complex functioning integrated circuits that need other devices.



Introduction...



Major types of transistors are
 BJT (Bipolar Junction Transistor) and
 FET(Field Effect Transistor)





FET





BJTs

- *use the two carriers, holes and electrons, and
- *use a diffusion mechanism in current flow.
- controls current flow by raising or lowering barrier height formed at junctions.
- Number of diffusing carriers depends on barrier height
 which is attained by altering the DC voltage across the junction
 Could not be used at frequencies beyond 4 GHz.





On the contrary, FETs

- *use one majority carrier, electron, and
- *a drift mechanism in current flow.
- * form a channel through which electrons can flow.
 - The number of electrons flowing can be controlled by narrowing or widening the thickness of the channel,
 - > which is achieved by controlling the gate voltage.
- *FETs are classified according to their channel formation;
 - *enhancement type* and *depletion type*





In the early 1970s,

- with the advance of GaAs compound semiconductor process technology,
- ✤GaAs MESFET (Metal Semiconductor FET) or simply GaAs FET was developed
- The electron mobility in GaAs is 6 times faster than in Si.
- With this electron mobility advantage, GaAs FET shows far more excellent performance than Si transistors.
- With the advent of GaAs FET, Gunn diodes, became no longer used in amplifiers





□ Further improvement of the characteristics of GaAs FET led to the emergence of

- HEMT (High Electron Mobility Transistor) and
- *pHEMT (pseudo-morphic HEMT).
- □It became possible

to construct integrated circuit up to a frequency of 200 GHz with these FETs.





Structure of GaAs MESFET







Electron-rich n-type epitaxial layer (epi-layer) is grown on semi-insulating GaAs substrate

- Irain and source terminals are formed as ohmic contacts
- sate terminals are formed as Schottky contact





When a negative voltage is applied to the gate,

- the diode between the gate and the epitaxial layer is reverse-biased
 no current flows
- Due to this reverse voltage, a depletion region with no carriers occurs in the epitaxial layer.
- When the negative voltage applied to the gate is increased,
 the depletion region will be further widened, which
 results in narrowing of the channel where electrons can flow.
 This causes the drain-source current to be further reduced.







Therefore

the current flowing in the drain-source in this device is controlled through the gate voltage.









Drain

 C_{ds}

 R_{ds}



Resistors R_s and R_d

> represent the ohmic resistance from source and drain ohmic contacts

- $Resistor R_g$ represents the gate metallization resistance.
- $trans-conductance g_m$

>represents dependence of drain current on the gate voltage

 $resistance R_{ds}$

> represents dependence of drain current on v_{DS}

 $Resistor R_i$ is channel resistance





Capacitors C_{gs} and C_{gd}
 represent the capacitances caused by the depletion region

 between the gate and source terminals C_{gs}, and
 between the gate and drain terminals C_{gd} respectively.

 Capacitor Cds

 represents the capacitance occurring between the terminals of the source-drain.



GaAs pHEMT



In MESFET velocity of electrons, limited by the impurity doping which is done to generate electrons (impurity scattering)

Problem solved in GaAs pHEMT by Use of *Electron well*





GaAs pHEMT



□Note:

- the lattice constants of the AlGaAs and GaAs differ significantly
 and so it is difficult to grow a stable AlGaAs layer on the GaAs.
 Stable crystal growth is done using pseudo-morphic techniques
 i.e. inserting extremely thin undoped InGaAs layer between undoped GaAs and undoped AlGaAs layer.
- The device is thus called
 - GaAs pseudomorphic High Electron Mobility Transistor
 - (GaAs pHEMT)



Bipolar Junction Transistor (BJT)





Structure of BJT: (a) Top view and (b) cross-section through line S-S'







Current flow of *npn* transistor biased to operate in the active mode.





- To operate the BJT in the active region,
 - the BE junction is forward-biased
 - while the CB junction is reverse-biased
 - >Thus the barrier height of the BE junction is lowered while
 - >That of the CB junction is raised.
 - ♦ Due to the lowered BE junction barrier height,
 - >electrons in the emitter region can diffuse into the base region while
 - > the holes in the base region diffuse into the emitter region.





- *On the other hand, because the CB junction is reverse-biased,
 - ➢ No diffusion occurs between the collector and base due to increased barrier height.
 - >Normally, the emitter region is more heavily doped than the base region.
 - ➤Thus, more electrons will diffuse from the emitter to the base than holes from the base to the emitter.
 - Consequently, the current contribution from the diffusion of holes can be neglected.
 - Small number of the diffused electrons from the emitter recombines and there by disappears in the base region while
 - >most of the electrons reach and are collected in the collector region.





□Note that

- the emitter current i_E depends on the BE junction barrier height,
- *which in turn is controlled by a small voltage applied to the BE junction, $V_{\rm BE}$.
- *large emitter current flow of BJT can be controlled by a small voltage V_{BE} , thereby acting as amplifier.



High-frequency BJTs



- high frequency performance
 - *is strongly related to the base width.
 - The electrons injected from the emitter should transit the base region to reach the collector.
 - The transit time is related to the base width.
- Thus, the base width should be as narrow as possible.



High-frequency BJTs



Secondly a base spreading resistance occurs

- due to the distance between the true base region and the actual base terminals
- thus, high frequency gain is reduced.
- The base spreading resistance can be reduced
 - *by increasing the base region doping.
 - However, this increases the number of holes and consequently
 - holes diffusing from the base to the emitter increases.
 - As a result, the base current increases, which is not useful.



High-frequency BJTs



*As a way of reducing the base spreading resistance, base and emitter is implemented using the inter-digital structure



High-frequency BJT's (a) top and (b) cross-sectional views



GaAs/AlGaAs HBT



GaAs HBT improves the performance of Si BJT



diffusion constant of electrons in GaAs, Dn is 4x bigger than in Si





□ pHEMT and HBT

- were noted to have excellent high-frequency characteristics.
- However, their structure must be modified to handle large output power
- This is done by
 - >expanding the gate width in the case of the pHEMT and
 - > the emitter area in the case of HBT.
- \diamond the breakdown voltage of these devices is basically low
 - > this limits their application as high power devices





High power active devices include,

- ♦ GaN HEMTs and
- LDMOSFET (Laterally Diffused MOSFET),

➢ simply referred to as LDMOS





The important parameters of semiconductor material for a high-power application are
 *electron mobility,
 *energy band-gap (band-gap), and

thermal conductivity.





The higher the electron mobility,

- The higher the frequency it can be applied to andthe higher the gain.
- The higher the thermal conductivity,
 - the greater the advantage in heat dissipation





The higher the band-gap is,

- the higher the breakdown voltage.
- Thus higher band-gap semiconductor is advantageous in constructing high power devices.
- The energy band-gap is defined as
 - the difference in energy between the conduction band and the valence band.





Thus, a higher energy band-gap means

- valence band electrons can seldom move into the conduction band
 - because they require energy sufficiently higher than the energy band-gap to move into the conduction band.
- On the other hand, when the energy band-gap is low,
 - the valence band electrons can easily move into the conduction band
 - \succ as they can easily attain the required energy.
 - The energy band-gap is thus an important measure in the estimation of the *breakdown voltage* of an active device





Comparison of the properties of various semiconductors

Property	Si	GaAs	SiC	GaN
Energy-gap [eV]	1.11	1.43	3.2	3.4
Break down voltage [V/cm]	6.0×10^{5}	6.5×10^{5}	3.5×10^{6}	3.5×10^{6}
Saturation velocity [cm / sec]	1.0×10^{7}	2.0×10^{7}	2.0×10^{7}	2.5×10^{7}
Electron mobility [cm ² / V·s]	1350	6000	800	1600*
Thermal conductivity [W/cm°K]	1.5	0.46	3.5	1.7
Hetero-junction structure	SiGe/Si	AlGaAs/GaAs	None	AlGaN/GaN
		InGaP/GaAs		InGaN/GaN
		AlGaAs/InGaAs		

* The electron mobility of GaN is the electron mobility of AlGaN/GaN at the hetero-junction.



GaN HEMT



GaN process suitable for active device for high frequency power amplifier



T-shaped gate terminal on the n– GaN layer is to minimize the resistance of the gate terminal and to decrease the gate length for improved frequency characteristics.



GaN HEMT



□ HEMT structure

- *is primarily related to the electron mobility of GaN, i.e.
- maximum electron mobility
 - \$ can be obtained by employing a HEMT structure
- *V_{DS}* can be applied up to 100V, and
 this device does not show breakdown in spite of higher DC voltage.
- Reaches maximum power gain at about 20 GHz





LDMOSFET (Laterally Diffused MOSFET)

- * is a high power active device fabricated using Si process technology,
- *and has a structure designed to improve the breakdown voltage of MOSFET.
- \diamond channel electrons attain sufficient energy at a high drain voltage V_{DS}
- The electrons collide with the atoms in the drain region with high impurity doping for ohmic contact.
- More electrons are generated due to the collision, and
 - ➤ these electrons gain the energy sufficient for them to move into the conduction band.





More electrons are generated due to the collision, and

- these electrons gain the energy sufficient for them to move into the conduct -ion band
- * Thus, there is a sudden increase in the drain current.
- As a result, LDMOSFET shows a lower breakdown voltage





Cross-section of LDMOSFET



> PHV: a high voltage P-region, NHV; a high voltage N-region with





Structure of LDMOSFET

- the drain region is laterally divided into
 - >a shallow doped region and
 - > high impurity-doped region for the ohmic contact.
- the drain terminal is located at a considerable distance from the channel.
 - ➢As a result, the accelerated electrons in the channel primarily collide in the drain region with low impurity concentration and
 - > consequently, lose energy when they reach the n+ drain region.
 - >Thus, this leads to a higher breakdown voltage





- compared with the case in which the electrons collide directly in the drain region.
- The next thing to note is that, the source terminal is attached to the bottom of the device.
- ✤By so doing,
 - \geq wire bonding is not required to connect the source terminal to the ground.
 - Thus, the inductance arising from the wire-bonding during packaging assembly is eliminated
 - \succ which is an advantage in assembly.



BJT DC Bias Circuit Design









RF Decoupling



□RFCs are not necessary where a resistor can sufficiently ensure an open-circuit for RF. **I**RFC in the figure shows an open circuit at the operating RF Input frequency and makes the collector terminal to be open.





FET DC Bias Circuit Design





